

$C_{max}=C_{min}+0.3+(\%Cr-12)\times 0.06$ , balance iron including incidental impurities, the powder being formed by rapid atomisation followed by an annealing treatment such that the powder contains at least 12% of chromium in solution and a dispersion of carbides.

3. An alloy powder according to claim 2 having a stable substantially fully ferritic matrix.

4. An article produced from an alloy powder according to claim 1, formed by a powder metallurgy process comprising forming a shape from the powder by compaction followed by sintering without the application of external pressure.

5. The article of claim 4, wherein said alloy powder is mixed with a conventional stainless steel powder.

6. An article produced from an alloy powder according to claim 2, formed by a powder metallurgy process comprising forming a shape from the powder by compaction followed by sintering without the application of external pressure.

7. The article of claim 6, wherein said alloy powder is mixed with a conventional stainless steel powder.

8. A method of producing articles by a powder metallurgy process comprising forming a shape by compaction of a powder followed by sintering without the application of external pressure or deformation, in which the powder is a stainless steel alloy powder which has been produced by rapid atomisation followed by an annealing treatment, the alloy powder comprising, in weight percent, chromium 14 to 30, molybdenum 1 to 5, vanadium 0 to 5, tungsten 0 to 6, silicon 0 to 1.5, carbon according to the formula set forth below, a strong carbide forming element 0 to 5, wherein the total of Mo, V and W being at least 3, the balance being iron including incidental impurities, the alloy powder together with any addition of free graphite powder mixed therewith having a minimum and maximum carbon content according to  $C_{min}=(\%V\times 0.24)+(2\times \%Mo+\%W)\times 0.03+(\%Nb\times 0.13)+(\%Ti\times 0.25)+(\%Ta\times 0.066)$ , and

$C_{max}=C_{min}+0.3+(\%Cr-12)\times 0.06$ , such that the powder has a sufficient carbon content to form carbides with all

the Mo, V, W and other strong carbide forming elements present while leaving at least 12% chromium in solution in the matrix.

9. A method according to claim 8, further comprising the steps of sintering the article in the range 1050° C. to 1350° C. for a period of 10 minutes to three hours, and cooling the article at a rate in the range 10° C. to 200° C. per minute.

10. A method according to claim 8, further comprising the step of mixing the alloy powder with an additional free graphite powder.

11. A method according to claim 8, in which the annealing treatment comprises annealing under vacuum for 12 to 100 hours at a temperature in the range 700° C. to 1050° C.

12. An article produced by the method of claim 8, comprising an article consisting of a distribution of carbides embedded in a substantially ferritic matrix containing at least 12% by weight of chromium in solution, said article being free of the necessity for further heat treatment.

13. Articles according to claim 12, in which the alloy powder comprises, in weight percent, chromium 20 to 28, molybdenum 2 to 3, vanadium 1.5 to 2.5, tungsten 2.5 to 3.5, silicon 0.8 to 1.5, carbon 0.555 to 2, a strong carbide forming element 0 to 5, and balance iron including incidental impurities.

14. An alloy powder comprising, in weight percent, chromium 14 to 30, molybdenum 1 to 5, vanadium 0 to 5, tungsten 0 to 6, silicon 0 to 1.5, carbon  $C_{min}$  to  $C_{max}$ , a strong carbide forming element 0 to 5, and a balance iron including incidental impurities,

wherein  $C_{min}=(\%V\times 0.24)+(2\times \%Mo+\%W)\times 0.03+(\%Nb\times 0.13)+(\%Ti\times 0.25)+(\%Ta\times 0.066)$  and  $C_{max}=C_{min}+0.3+(\%Cr-12)\times 0.06$ , such that the powder includes sufficient carbon to form carbides with all the Mo, V, W and strong carbide forming element present in the powder.

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